



A.B.M. Tool & Die Co. Ltd.



We are seeking a **Press Operator** to join our team!

About us

A.B.M. Tool & Die Co. Ltd. is at the forefront of modern technology in the design and manufacture of stamped metal parts, automated and welded assemblies. Since the founding of our company in 1969, A.B.M. Tool and Die has consistently provided unmatched quality, competitive pricing, on-time delivery, and uncompromising customer service.

We have 2 locations to support your business including:

* 100,000 sq. ft. Manufacturing Facility in Brampton, ON, Canada * 100,000 sq. ft. Manufacturing Facility in San Luis Potosi, SLP, Mexico

What we offer

Competitive Wages, Benefits package (extended health, dental and vision), RRSP Matching, Continuous training, and professional development, Tuition reimbursement

Job Responsibilities

- Run press to produce quality stamped parts using safe work practices.
- Frequently check and ensure the quality of stamped products from press. Sort or rework as required.
- Complete associated paperwork/documentation.
- Handle materials at end of press, assuring that customer specified standard packs and bins are used.
- Keep work area clean and organized, including equipment, controller, fixtures and surrounding floor space.
- Ensure a housekeeping audit of the press area and equipment is completed at the beginning of each shift.
- Set up and operate press machine to produce specific automotive components.
- Frequently check product for correct shapes, dimensions and other specifications outlined by the customer according to QA instructions.
- Clean and lubricate equipment.
- Responsible for low scrap levels.
- Check parts coming off press using checking fixtures.
- Set up preparation includes cleaning the bolster and removing scrap chutes.
- Partial press set up including clamping of dies and some RAM adjustments.
- Assist with loading of coils and start up of material strip.

- Work on transfer and progressive dies.
- Ensure and maintain a tidy and organized workspace, includes press, coil line, transfer system, inspection tables and other.
- Adhere to all obligations and requirements under Section 28 of the Occupational Health and Safety Act.
- Adhere to all obligations and duties outlined in the Workplace Safety and Insurance Act.
- Work in compliance with IATF 16949, 5S and all other company policies and procedures.
- Maintain strict confidentiality regarding all company tooling, processes, methods, customer and supplier information and business.
- Keep abreast of, inform management of new technologies and methods.
- Perform other duties as required by Management.
- Follow all procedures given by the supervisor and according to training instructions.
- Report any tooling and/or press issues during operation.

Requirements & Qualification

- Minimum 5 Years Prior work experience operating metal stamping presses and automated transfer units
- Familiarity with tag out/lock out procedures.
- Good understanding and knowledge of press shop equipment.
- Ability to collect and enter data on in-process inspection sheets.
- Well developed understanding of the use of gauge and checking fixtures.
- Excellent communication and interpersonal skills.
- Excellent English skills both oral and written.

Job Type – Full-time Permanent

8 Hours Shift – Sunday to Thursday

Shift – Night Shift

Experience – Minimum 5 years of experience required.

Automotive Manufacturing Industry Experience will be an asset.

Location – 80 Walker Drive, Brampton, ON L6T4H6

If you are interested in a career with A.B.M. Tool & Die Co. Ltd., please send your resume to:

careers@abmtool.com